

PREMIER
WORLD DISCOVERY

Arcadia Travelers presents

Best of Chicago

6 Days

September 4, 2025

**BOOKING
DISCOUNT!**

Save \$100 Per Person
\$200 Per Couple*

**NO RISK DEPOSIT
NO CHANGE FEES**

*Book Now and your Deposit is Risk Free with
No Change Fees until Final Payment Due Date!
See back for details***



TOUR RATES

Booking Discount*: **\$2975** pp double

Regular Rate: **\$3075** pp double

Single Supplement: +\$700

*See Reservation Info for Booking Discount details



Best of Chicago



DAY 1: ARRIVE CHICAGO

Arrive in Chicago and meet your Tour Director. Check in for a 5-night stay at the Palmer House Hilton, a historic hotel with modern amenities in the heart of downtown. Chicago, also known as “the Windy City” and “the Second City,” is the 3rd largest city in the U.S. Tonight join your fellow travelers for a **Welcome Dinner**.



(D)

Overnight: **Chicago**

DAY 2: CHICAGO CITY TOUR

Today join a local guide for your **Chicago City Tour**. Learn about the Great Fire of 1871, the World’s Fair of 1893, Prohibition gangsters and famous residents like George Pullman, Oscar Mayer, Sears & Roebuck, Carl Sandburg and Louis Sullivan. See the Loop, “L” trains, the Water Tower, the Bean, Navy Pier, Buckingham Fountain & Magnificent Mile. Later, ascend up 1,450 feet to **Skydeck Chicago**, the top of **Willis Tower** (formerly Sears). From 1974-1998 it was the tallest building in the world while today it is second tallest tower in North America. Be sure to sample Chicago’s famous deep dish pizza and a Chicago style hot dog during your stay.



(B)

Overnight: **Chicago**

DAY 3: GANGSTER TOUR - OAK PARK

This morning embark on an **Untouchables Tour** to learn the story of Chicago’s notorious past including the “gangster” era

of the 1930’s when Al Capone, Machine Gun Kelly and John Dillinger ruled the streets of Chicago. This afternoon, travel to the lovely suburb of **Oak Park**, famous as the home of architect Frank Lloyd Wright. Visit the **Frank Lloyd Wright Home & Studio**, where he lived and designed from 1889-1909. Next drive by to see Wright’s greatest public building of his Chicago years, Unity Temple. Nearby see Ernest Hemingway’s birthplace home, a restored Victorian where the famous writer was born in 1899. This evening enjoy dinner at a local Italian restaurant.



(B,D)

Overnight: **Chicago**

DAY 4: CHICAGO - MILWAUKEE, WI

Enjoy a full day trip north to **Milwaukee**, the largest city in Wisconsin, and historically known as the “Beer Capital of the World.” Enjoy a **Pabst Mansion Tour**, a gilded age mansion and architectural landmark built in 1892 for Captain Frederick Pabst, founder of the Pabst Brewing Company. In 1975, the mansion was placed on the National Register of Historic Places. Visit the **Miller Brewing Company** for a **Brewery Tour & Tasting** experience. Learn the history of Frederick Miller’s arrival in Milwaukee and the high-speed, high-tech production used in brewing today. Drive by Miller Park, home of the Brewer’s baseball club & see the Bronz Fonzie, a statue of Happy Days’ cool guy Fonzie

located in the scenic Riverwalk District. Travel to the Historic Third Ward to see meticulously renovated 19th century buildings and enjoy some leisure time at the **Milwaukee Public Market**, inspired by Seattle’s Pike Place Market with local food vendors. Later return to your hotel to enjoy an evening at leisure in Chicago.



(B)

Overnight: **Chicago**

DAY 5: WRIGLEY FIELD - RIVER CRUISE

Today travel north along Lakeshore Drive past Lincoln Park. Stop in Wrigleyville and see famous **Wrigley Field**, built in 1914 and home of the Chicago Cubs. Later enjoy a narrated **Chicago River Architecture Cruise** to learn about such landmarks as the Wrigley Building, Tribune Tower and Merchandise Mart. Enjoy free time this afternoon to explore at your own pace. Perhaps visit the famous Art Institute of Chicago, the Field Museum or explore Navy Pier. Tonight, reminisce with your fellow travelers during your **Farewell Dinner** at a fine local restaurant.



(B,D)

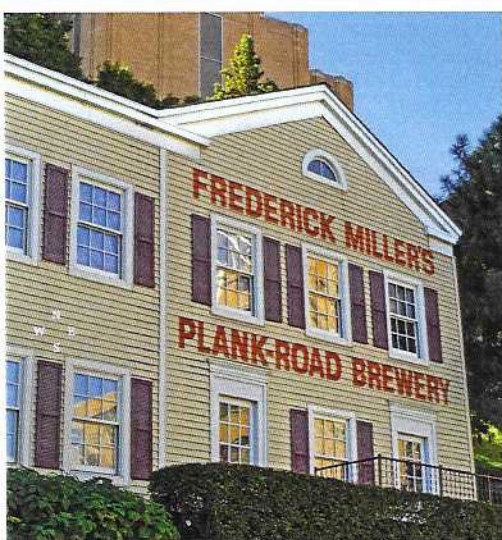
Overnight: **Chicago**

DAY 6: CHICAGO - FLY HOME

This morning visit **Cantigny Park**, former 500 acre estate of Col. Robert McCormick, editor of the Chicago Tribune. Go inside the elegant mansion, walk the 10 acre garden or visit the 1st Infantry Division Museum. Later fly home with wonderful memories of your Best of Chicago experience.



(B)



TOUR ACTIVITY LEVEL

Easy **1** **2** **3** **4** Active



TRAVEL AND SAVE!

The Premier Compass Club rewards our valued guests with special recognition and a Compass Club Loyalty Credit on future tours and cruises.

Guests that have completed a trip will automatically be enrolled and will receive an additional \$100 per person or \$200 per couple Compass Club Loyalty Credit applied to their next Premier World Discovery tour or River Cruise. Loyalty Credit is valid for 24 months from your last tour.

For more details and information visit:
premierworlddiscovery.com

HIGHLIGHTS

- ▶ 5 Nights in Chicago at One Hotel
- ▶ Chicago River Architecture Cruise
- ▶ Chicago City Tour
- ▶ Willis Tower - Skydeck Chicago
- ▶ Wrigley Field
- ▶ Frank Lloyd Wright Home & Studio
- ▶ Cantigny Park
- ▶ "Untouchables" Gangster Tour
- ▶ Milwaukee, WI Day Trip
- ▶ Pabst Mansion
- ▶ Miller Brewing Company Tour & Tasting
- ▶ Milwaukee Public Market

INCLUSIONS

- ▶ Roundtrip Airfare- LAX
- ▶ Roundtrip Transfers- LAX
- ▶ 8 Meals: 5-Breakfasts & 3-Dinners
- ▶ Sightseeing per Itinerary
- ▶ Admissions per Itinerary
- ▶ Hotel Transfers
- ▶ Professional Tour Director
- ▶ Motorcoach Transportation
- ▶ Baggage Handling at Hotels

ACCOMMODATIONS

5 Nights Accommodations

- ▶ 5 - Palmer House Hilton, Chicago

On some dates an alternate hotel may be used



TOUR RATES

Booking Discount*: **\$2975** pp double

Regular Rate: **\$3075** pp double

Single Supplement: +\$700

*See Reservation Info for Booking Discount details

RESERVATION FORM (USA)

BEST OF CHICAGO

September 4, 2025

Booking #190898 (Web Code)

Contact Information/Mail Reservation Form to:

Arcadia Travelers • Attn: Karen Sexton
365 Campus Drive
Arcadia, CA 91007
626.641.5568
compukare@aol.com

Make checks payable to: PREMIER WORLD DISCOVERY

Enclosed please find a deposit in the amount of \$ _____ (\$400 per person)

to secure reservations for _____ # of people.

Premier's Travel Protection Plan (TPP): [] Yes, I (we) wish to purchase travel protection (TPP)
[] No, I (we) decline travel protection (TPP)
(TPP must be purchased with initial deposit)

Enclosed please find payment in the amount of \$ _____ (\$375 per person)
to secure the Premier's Travel Protection Plan (TPP).

TOTAL PAYMENT \$ _____

GATEWAY AIRPORT _____ ROOMMATE'S GATEWAY AIRPORT _____

see flyer for included group gateway airport/departure city, additional charges apply for other airport packages

To avoid change fees, submit full legal names (first/mid/last) exactly as they appear on the
government issued ID used for travel (REAL ID/Passport)

Legal Name: _____

DOB (MM/DD/YY) _____ Gender [] M [] F

Roommate's Legal Name: _____

DOB (MM/DD/YY) _____ Gender [] M [] F

Street Address _____ [] Check if Roommate's address is the same

City _____ State _____ ZIP _____

Email address _____

Mobile Phone# _____

Emergency Contact/Tel# _____

Notes or TSA/KTN #: _____



Cardholder Name (if paying by credit card) _____

Credit Card # _____ Exp Date: _____

CVV# _____ Amount to be charged \$ _____

Credit Card Billing Address: [] Check if address is the same as above

Address _____ City _____

State _____ ZIP _____ Tel# _____

Sign _____ Date _____

SIGNATURE REQUIRED (for credit card use & acceptance of terms*)

*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the
cancellation fees/policy and other terms.

DEPOSIT & FINAL PAYMENT

Deposit of \$400 per person is due with Reservation Form to secure reservation.
Reservations are taken on a first come, first served basis. Final Payment Due
Date is 90 days prior to departure.

*BOOKING DISCOUNT

Make your Final Payment by check prior to the Final Payment Due Date
& receive \$200 per couple/\$100 per person Booking Discount!

•Initial Deposit can be made by check or credit card to be eligible.
•Payments after Initial Deposit are considered part of Final Payment & must
be made by check.

ONLINE BOOKING OPTION

Save time, postage & secure your seat for this group departure. Simply type
https://res.premierworlddiscovery.com into your web browser & use the
Booking Number (Web Code) from this flyer to make your Deposit online in
just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) \$375 per person
(must purchase with Initial Deposit)

Part A - Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments
except the Trip Cancellation Waiver Fee itself in case of cancellation up to the
time and date of departure due to the passenger's personal illness or death
of an immediate family member. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75%
of the cancellation fees in the form of a future travel credit certificate (FTCC)
valid for 1 year, if you cancel more than 48 hours prior to scheduled departure
for any reason not eligible for cash refund under the TCW (Part A) -
FTCC is non-transferable, may not be redeemed for cash and does not
include any credit for the Trip Cancellation Waiver Fee. The Trip Cancellation
Waiver Fee must be paid for with Initial Deposit and is refundable until 180
days prior to departure.

The Trip Cancellation Waiver does not cover any single
supplement charges due to an individual's traveling companion canceling
prior to departure. The Trip Cancellation Waiver is non-transferable and
valid for each applicant only. The Trip Cancellation Waiver does not cover
services such as airline tickets not purchased through PWD. Cancellation
Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions
and Restrictions apply.

Part B - Post Departure Travel Protection Plan* provided by USI

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max
\$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency
Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergency
Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment
(\$25,000); Non-Insurance and Emergency Travel Assistance Services (24/7).
Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B plan details visit: premierworlddiscovery.com/TPP
All Benefits described on this page are for general information basis only.
There are certain restrictions, exclusions and limitation that apply to all
insurance coverages. Plan benefits, limits and provisions may vary by state
jurisdiction.

**NO RISK DEPOSIT - NO CHANGE FEES

Deposits & TPP payments for any Bookings made for this tour are fully
refundable until 180 days prior to departure. Should your plans change in
excess of 180 days you can use the full value (Future Travel Credit**) of your Deposit
or TPP on a different program as long as you change plans or let us know
prior to the Final Payment Due Date.

**FTC's are valid for 12 mos from dep date & non-transferable.

CANCELLATION FEES**

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not
purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure: Full Refund
- Cancel 179-90 days prior to departure: Deposit or TPP* is Retained
- Cancel 89-60 days prior to departure: 25% of total price
- Cancel 59-30 days prior to departure: 50% of total price
- Cancel 29-15 days prior to departure: 75% of total price
- Cancel 14 days or less prior to departure/no shows: No refund

*If purchased **Future Travel Credit issued for Deposit or TPP* value

RESPONSIBILITY

Premier World Tours LLC dba Premier World Discovery (hereafter PWD)
whose vouchers are used by respective agents for the passenger in all matters
pertaining to hotel accommodations, sightseeing tours and transportation, holds
themselves free of responsibility for any damages occasioned from any cause,
whatsoever. PWD will not be responsible for any damages or inconvenience
caused by late arrivals, departures and change of schedule or other conditions
nor will they be responsible for any act, omission, or event during the trip if
the passenger is not on board their conveyance. The passage contract
between the passenger and the airline, when issued, shall constitute the sole contract
between the airline and the purchaser of this tour/cruise, and/or passenger.
PWD does not hold any responsibility for the conduct of any of its member
hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves
the right to decline to accept or retain any person as a member of a tour/cruise
at its discretion. PWD &/or its Tour Director retain the right to require a
participant to withdraw from a tour/cruise at any time, if determined to be
in the best interests of health, safety & general welfare of the tour/cruise group
or of the individual participant. Arbitration - I/We agree, any and all disputes
concerning this contract or any other material concerning the trip, or the
traveler, shall be resolved exclusively pursuant to binding arbitration in the state
of California, pursuant to the then current rules of the American Arbitration
Association. Payment of the deposit for this tour/cruise constitutes acceptance
of these terms and conditions. CST #2048841-40

IMPORTANT CONDITIONS/NOTES

Itinerary and hotels are subject to change.

AIR NOTE

Air Schedules may not be available until Final Trip Documentation is received.
Air seats are assigned by the airline and sometimes not assigned until the
time of travel. Air seat changes can only be attempted upon receipt of e-tickets at
Final Trip Documentation at which time availability may be limited. If specific
seat assignments or airline choice is extremely important to your reservation,
we recommend you book land only and make your own air reservations. Please
make this adjustment to land only/own air at time of tour reservation.

