

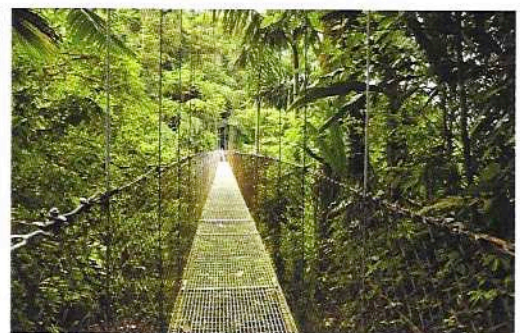
BOOKING DISCOUNT!
Save \$100 Per Person
\$200 Per Couple*

Arcadia Travelers presents

Colorful Costa Rica Adventure

Featuring Tortuguero National Park

9 Days November 5, 2025



Booking#190895 (Web Code)



Colorful Costa Rica Adventure

DAY 1: DEPART USA - ARRIVE SAN JOSE

Arrive in San Jose, meet your Professional Naturalist Tour Director and transfer to your hotel. On the 4th voyage of Christopher Columbus in 1502, the explorer and his crew discovered the Caribbean side of a beautiful territory he called, "Costa Rica" or "Rich Coast". Costa Rica is Central America's greatest hidden gem, a haven for eco-tourism featuring lush forests, magnificent waterfalls, rumbling volcanoes and diverse ecosystems. Transfer to your hotel for an overnight stay.

Overnight: San Jose

DAY 2: SAN JOSE - TORTUGUERO NAT'L PARK

After breakfast journey east to the Caribbean shore and Tortuguero National Park. On the way, stop and enjoy a coffee plantation visit and tour. Next, pass by several banana plantations and see one of Costa Rica's main exports being harvested. Later, board a motor launch for your cruise along the Tortuguero Canals, waterways crisscrossing a national park dedicated to the protection of endangered turtles. The trained eyes of your guide and boatman help you spot freshwater turtles, caimans, herons, toucans, egrets, and monkeys. An afternoon at leisure lets you explore your jungle lodge until you meet for an informative slideshow presentation on the area. Arrive at your lodge and enjoy an included lunch and check-in for a two night stay.

(B,L,D) Overnight: Tortuguero National Park

DAY 3: TORTUGUERO NATIONAL PARK

This morning enjoy a guided walking tour through the local trails with some free time before lunch. In the afternoon, visit Tortuguero Nat'l Park and experience the "Amazon of Costa Rica" aboard small open boats with an opportunity to see macaws, sloths, monkeys and other native species. While on this spectacular boat cruise through the various canals be sure to keep an eye out for wildlife including howler monkeys, sloths, toucans, aquatic birds, crocodiles, caimans and exotic flora. It protects over 350 species of birds and mammals as well. Free time before dinner.

(B,L,D) Overnight: Tortuguero National Park

DAY 4: TORTUGUERO - SARAPIQUI - ARENAL

A morning boat transfer begins your journey to the Sarapiquí area. Tour a pineapple farm owned by a local family, and learn about the history, cultivation, and industry of pineapples and other indigenous crops. Continue to your hotel in the lush town of Arenal, located in the shadow of Arenal Volcano. After settling in, enjoy some free time before dinner.

(B,L,D) Overnight: Arenal Area

DAY 5: ARENAL - FAMILY FARM VISIT

Today, explore a family-owned farm, getting a peek into the daily lives of the locals. During a tour of the gardens, learn how the plants are organically grown through the concept

of sustainability. The farm considers itself a "classroom without borders." Taste the exotic fruit harvest and experience the traditional way to process sugar cane before engaging in a culinary demonstration and a farm-to-table lunch. **(B,L) Overnight: Arenal Area**

DAY 6: LAKE ARENAL CRUISE - MONTEVERDE

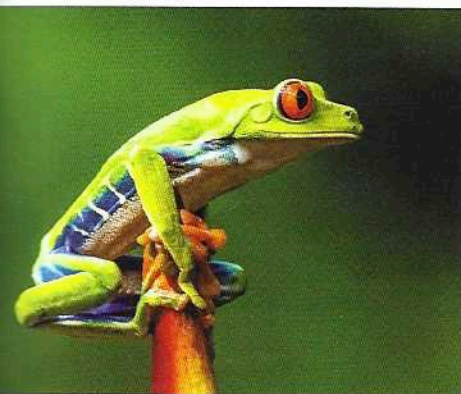
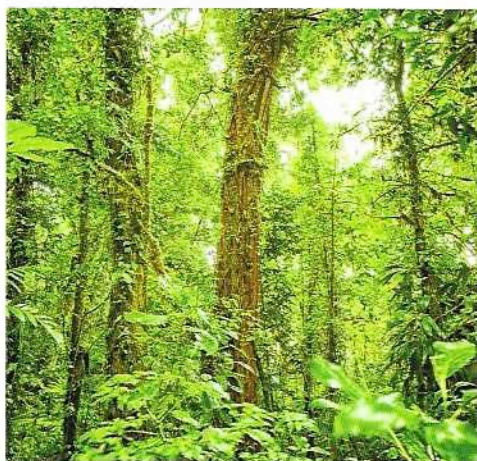
Enjoy a delightful cruise on Lake Arenal, Costa Rica's largest and most important lake. Then, it's off to the secluded Monteverde Cloud Forest, a place you have to see to believe, where trees grow to heights of 100 feet. Set off on a nature walk through this spectacular ecosystem, where you're sure to encounter many incredible species of flora and fauna.

(B,D) Overnight: Monteverde

DAY 7: MONTEVERDE

This morning, visit Santa Elena Cloud Forest for a leisurely paced "Hanging Bridges" walking tour. Over 600 species of butterflies and 400 species of birds have been recorded inside this private reserve, along with 100 reptile and 120 mammal species that hide within the dense vegetation. Later, visit the family-owned Ecological Sanctuary where you will explore the trails through coffee and banana plantations filled with endemic wildlife and beautiful scenery.

(B,D) Overnight: Monteverde



DAY 8: MONTEVERDE - SAN JOSE
 Following breakfast this morning, travel to visit Sarchi Village, known as the center of Costa Rican handcrafts and where you will see the artists in their workshops making the famous oxcarts. Next stop is Grecia Village to see the metal church that was imported from Belgium to Puerto Limon in 1897. The church was transported by oxcarts to its present-day location but sat in the plaza for 10 years before being reconstructed. This evening toast to the *Cura Vida* of Costa Rica over a farewell dinner.
Overnight: San Jose

DAY 9: SAN JOSE - RETURN FLIGHT TO USA
 Transfer to the airport in San Jose and fly home filled with wonderful memories of your colorful Costa Rica tour and adventure.

TOUR ACTIVITY LEVEL
 Easy **1** **2** **3** **4** Active

TOUR HIGHLIGHTS:

- ▶ San Jose
- ▶ Coffee Plantation Visit
- ▶ Tortuguero National Park
- ▶ Pineapple Farm Visit
- ▶ Arenal
- ▶ Lake Arenal Cruise
- ▶ Arenal National Park
- ▶ Monteverde
- ▶ Monteverde Cloud Forest
- ▶ Santa Elena Cloud Forest & Hanging Bridges
- ▶ Sarchi Artisan Village



TOUR INCLUSIONS:

- ▶ Roundtrip Airfare From- LAX
- ▶ Roundtrip Transfers- LAX
- ▶ Int'l Air Departure Taxes, Fuel & Fees
- ▶ 8 Nights Hotel / Lodge Accommodations
- ▶ 18 Meals: 8 Breakfasts, 4 Lunches & 6 Dinners
- ▶ Professional Naturalist Tour Guide
- ▶ Motorcoach Transportation
- ▶ Roundtrip Hotel Transfers
- ▶ Admissions & Sightseeing per Itinerary
- ▶ Baggage Handling at Hotels

ACCOMMODATIONS:

- ▶ **1 Night:** Wyndham Herradura Hotel, Hotel Crowne Plaza Corobici or Similar, San Jose
- ▶ **2 Nights:** Evergreen Lodge, Pachira Lodge, Mawamba Lodge or Similar, Tortuguero Nat'l Park
- ▶ **2 Nights:** Arenal Paraiso, Mountain Paradise Hotel, Montana de Fuego or Similar, Arenal Area
- ▶ **2 Nights:** Hotel El Establo, Montana Monteverde, Hotel Heliconia or Similar, Monteverde
- ▶ **1 Night:** Wyndham Herradura Hotel, Hotel Crowne Plaza Corobici or similar, San Jose

Hotels are subject to change. On some dates alternative hotels



TOUR RATES:

Booking Discount*: **\$3845** pp double
 Regular Rate: **\$3945** pp double
 Single Supplement: +\$700

*See Reservation Info for Booking Discount details

RESERVATION FORM (INTL)

Colorful Costa Rica Adventure

November 5, 2025**BOOKING #190895** (Web Code)**Contact Information/Mail Reservation Form to:**Arcadia Travelers • Attn: Karen Sexton
365 Campus Drive
Arcadia, CA 91007
626.641.5568
compukare@aol.comMake checks payable to: **PREMIER WORLD DISCOVERY**Enclosed please find a deposit in the amount of \$ _____ (**\$600 per person**)
to secure reservations for _____ # of people.**Premier's Travel Protection Plan (TPP):** **Yes**, I (we) wish to purchase travel protection (TPP)
(TPP must be purchased with initial deposit) **No**, I (we) decline travel protection (TPP)Enclosed please find payment in the amount of \$ _____ (**\$399 per person**) to
secure the Premier's Travel Protection Plan (TPP).**TOTAL PAYMENT \$** _____**GATEWAY AIRPORT** _____ **ROOMMATE'S GATEWAY AIRPORT** _____

see flyer for included group gateway airport/departure city, additional charges apply for other airport packages

To avoid change fees, submit Passport names (first/mid/last) **exactly as they appear on Passports****Passport Name:** _____DOB (MM/DD/YY) _____ Gender M F

Passport #: _____ Exp Date (MM/DD/YY) _____

Country of Issuance _____

Roommate's Passport Name: _____DOB (MM/DD/YY) _____ Gender M F

Roommate's Passport #: _____ Exp Date (MM/DD/YY) _____

Country of Issuance _____

Street Address _____ Check if Roommate's address is the same

City _____ State _____ ZIP _____

Email address _____

MobilePhone# _____

Emergency Contact/Tel# _____

Notes or TSA/KTN #: _____



Cardholder Name (if paying by credit card) _____

Credit Card # _____ Exp Date: _____

CVV# _____ **Amount to be charged \$** _____Credit Card Billing Address: Check if address is the same as above

Address _____ City _____

State _____ ZIP _____ Tel# _____

Sign _____ Date _____

SIGNATURE REQUIRED (for credit card use & acceptance of terms*)*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the
cancellation fees/policy and other terms.**DEPOSIT & FINAL PAYMENT:**Deposit of \$600 per person is due with Reservation Form to secure reservations.
Reservations are taken on a first come, first served basis.
Final Payment Due Date is 90 days prior to departure.***BOOKING DISCOUNT:**Make your Final Payment by check prior to the Final Payment Due Date
& receive **\$200 per couple/\$100 per person Booking Discount!**

- Initial Deposit can be made by check or credit card to be eligible.
- Payments after Initial Deposit are considered part of Final Payment & must be made by check.

ONLINE BOOKING OPTION:Save time, postage & secure your seat for this group departure. Simply type
<https://res.premierworlddiscovery.com> into your web browser & use the
Booking Number (Web Code) from this flyer to make your Deposit online in
just a few minutes. No need to submit a Reservation Form if booking online.**PREMIER'S TRAVEL PROTECTION PLAN (TPP) \$399 per person**
(must purchase with Initial Deposit)**Part A – Cancellation Waiver provided by PWD**I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments,
except the Trip Cancellation Waiver Fee itself in case of cancellation up to the
time and date of departure due to the passenger's personal illness or death
of an immediate family member. Medical/official documentation required.II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of
the cancellation fees in the form of a future travel credit certificate (FTCC)
valid for 1 year, if you cancel more than 48 hours prior to scheduled departure
for any reason not eligible for cash refund under the TCW (Part A - I.). FTCC
is non-transferable, may not be redeemed for cash and does not include
any credit for the Trip Cancellation Waiver Fee. **The Trip Cancellation
Waiver Fee must be paid for with Initial Deposit and is refundable until 180
days prior to departure.** The Trip Cancellation Waiver does not cover any
single supplement charges due to an individual's traveling companion cancel-
ling prior to departure. The Trip Cancellation Waiver is non-transferable and
valid for each applicant only. The Trip Cancellation Waiver does not cover any
services such as airline tickets not purchased through PWD. Cancellations,
Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions
and Restrictions apply.**Part B – Post Departure Travel Protection Plan* provided by USI**Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max
\$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergen-
cy Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergen-
cy Evacuation/Repatriation (\$150,000); Accidental Death & Dismember-
ment (\$25,000); Non-Insurance and Emergency Travel Assistance Services**
(24/7). Claims & Inquiries under Part B will be administered by USI.For full Part A and Part B plan details visit: premierworlddiscovery.com/TPP
All Benefits described on this page are for general information basis only.
There are certain restrictions, exclusions and limitation that apply to all in-
surance coverages. Plan benefits, limits and provisions may vary by state
jurisdiction.****NO RISK DEPOSIT - NO CHANGE FEES**Deposits & TPP payments for any Bookings made for this tour are fully
refundable until 180 days prior to departure. Should your plans change inside
of 180 days you can use the full value (Future Travel Credit**) of your Deposit
or TPP on a different program as long as you change plans or let us know
prior to the Final Payment Due Date.

**FTC's are valid for 12 mos from dep date & non-transferable.

CANCELLATION FEES**Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not
purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure: Full Refund
- Cancel 179-90 days prior to departure: Deposit or TPP* is Retained**
- Cancel 89-60 days prior to departure: 25% of total price
- Cancel 59-30 days prior to departure: 50% of total price
- Cancel 29-15 days prior to departure: 75% of total price
- Cancel 14 days or less prior to departure/no shows: No refunds

*If purchased **Future Travel Credit issued for Deposit or TPP* value

RESPONSIBILITY: Premier World Tours LLC dba Premier World Discovery
(hereafter PWD), whose vouchers are used by respective agents for the
passenger in all matters pertaining to hotel accommodations, sightseeing tours
and transportation, hold themselves free of responsibility for any damages
occasioned from any cause whatsoever. PWD will not be responsible for any
damages or inconvenience caused by late arrivals, departures and change of
schedule or other conditions nor will they be responsible for any act, omission,
or event during the time the passenger is not on board their conveyance. The
passage contract in use by the airline concerned, when issued, shall constitute
the sole contract between the airline and the purchaser of this tour/cruise,
and/or passenger. PWD does not hold any responsibility for the conduct of
any of its members, hotel, motorcoach, cruiseline, train, airline or other
personnel. PWD reserves the right to decline to accept or retain any person as
a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain
the right to require any participant to withdraw from a tour/cruise at any time,
if determined to be in the best interests of health, safety & general welfare of
the tour/cruise group or of the individual participant. Arbitration- I/We agree,
any and all disputes concerning this contract or any other material concerning
the trip, or the trip itself must be resolved exclusively pursuant to binding
arbitration in the state of California, pursuant to the then current rules of the
American Arbitration Association. Payment of the deposit for this tour/cruise
constitutes acceptance of these terms and conditions. CST #2048841-40**IMPORTANT CONDITIONS/NOTES:** A valid US passport is required for this tour
and is the responsibility of each passenger. Passports should be valid for up
to six (6) months beyond the travel dates. All names must be submitted to
Premier exactly as they appear on passenger passports.
Itinerary and hotels are subject to change.**AIR NOTE:** Air Schedules may not be available until Final Trip Documentation
is received. Air seats are assigned by the airline and sometimes not assigned
until the day of travel. Air seat changes can only be attempted upon receipt
of e-tickets and Final Trip Documentation at which time availability may be
limited. If specific seat assignments or airline choice is extremely important
to your reservation, we recommend you book land only and make your own
air reservations. Please make this adjustment to land only/own air at time of